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UV INKS & VARNISHES TECHNICAL DATA SHEET



PRODUCT	:	UV2789-REFRACTIVE EFFECT INK
BRAND	:	SUNLAN CHEMICALS
CLASSIFICATION	:	UV INKS
PACKAGING	:	
COLOR	:	REFER TO COLOR SAMPLE

SUBSTRATES :

Golden and silver card paper, laser card paper, PVC sheets etc. **FINISHED PRODUCTS :**

Packaging of wine and cigarette, calender and cosmetic box etc. **PRODUCT CHARACTER :**

Have strong refractive effect with different stripe on golden or silver card paper, the refractive surface change with different angles.

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Gloss	High-transparence	Environmental			
Product UV2789-Refractive TECHNICAL PARAMETER :	Anti-Water Grade5	Acid Resistance Grade5	Alkali Resistance Grade5	Flexibility Excellent	Adhesion Excellent
Product UV2789-Refractive	Appearance Transperent	Viscosity/25℃ 250-300p	Curing-speed 20-30m/min	Curing-Power ≥050m/cm2	Resign <u>></u> 99%

APPLICATION INFORMATION :

MESH: Monofilament mesh, 350-420mesh with 13-15N/cm². SQUEEGEE: 65-75 durometer solvent resistance blade, such as PU. **COVERAGE** : Depends on the printing situation. UV MACHINE: 5 KW UV lamp 2Pcs/3pcs. THINNER : UV009 thinner CLEAN UP: DG-001

NOTE :

1. The production of film and mesh play an important role in printing refractive varnish. The fineness and glossiness of the press work are determined by the quality of the mesh and substrate glossiness.

2. For fine printing line, pay more attention to adjust the viscosity and printing methods.

3. It is recommended to keep air pressure under 7-8kgf/cm, 0.68-0.78mpa. Reduce printing round will be helpful to improve printing quality.

PRODUCT PACKAGE :

1kg / 5kgs / 20kgs.

SOTRAGE :

12 months with 5-25°C, far away from strong light, strong acid and strong super salinity.